



Velatoura Aqua

Ecological enamel undercoat



THINNING
8-15%



COVERAGE
8-10 m²/L



TOOLS
brush, roller,
airless
spray-gun



DRY TO TOUCH
1-2 hours



It is the ideal ecological undercoat, appropriate for wooden surfaces before the application of enamel paint. It is certified by the Hellenic council for EU Ecolabel Awards and meets the criteria of the Ecolabel. It is user-friendly and has a very mild odor. It is easily sanded; it provides excellent hiding and filling power, offering a uniform tannin blocking effect on wood before the application of the waterborne wood enamel. It also ensures very good adhesion on mineral substrates, glass or rigid PVC.

- » **Easy sanding**
- » **Excellent coverage**
- » **Excellent adhesion**

TECHNICAL DATA

Binder Type	PAC
Specific Gravity {ISO 2811 @ 25°C}	1.437Kg/L (±0.02)
Solids Content w/w {ISO 3251-03}	59.5% (±3)
Stormer Viscosity {ASTM D 562-05 @ 25°C}	90KU (±15)
Application Viscosity {ASTM D 562-05 @ 25°C}	70KU (±15)
Gloss 60°* {ISO 2813-99}	<4.0 units
Gloss 85°* {ISO 2813-99}	<7.0 units
pH	8.5-9.5
Whiteness Index {ASTM E 313-98}	88.0 (±1.5)
Yellowness Index {ASTM E 313-98}	0.5 (±0.5)
Coverage per coat* {ISO 6504/1}	8-10m ² /L
Adhesion {ISO 4624}	2.5MPa
Cross-Cut {ISO 2409}	Class 0. No defoliation
Alkali resistance {ISO 2812-4}	0: No visual change
Recommended Dry Film Thickness (1 coats)	40µm (±5)

* Depending on the shade the application conditions and surface absorption.



Binding Primers A/h (W/B).

- VOC Limit Value: 30g/L
- Maximum content of VOC of the product in a ready to use condition: 14.9g/L



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SURFACE PREPARATION

To ensure proper adhesion and adequate substrate penetration, the surface must be dry, clean and free of dust, oil, salt, rust, loose paint and residues, blistered paint etc. Wet sanding is recommended for the surface preparation.

- » **On new surfaces:** Before applying the paint, apply 1-2 coats of a KRAFT VELATOURA AQUA and sand it after at least 16h.
- » **On surfaces that need filling:** Use KRAFT SPACHTEL and when dries, sand the surface and dust well.
- » **On surfaces with stains/tannins:** Use first 2 coats of KRAFT VELATOURA AQUA.

APPLICATION INSTRUCTIONS

- » Minimize paint wastage by estimating how much paint you will need.
- » Before you start painting, dilute the paint by adding 8-15% by volume tap water and stir well.
- » Appropriate application tools for this product are brush, roller and airless spray gun.
- » The product is white and can be tinted exclusively with KRAFT INSPIRED COLOR tinting system into thousands light shades.
- » Apply 1-2 coats of KRAFT VELATOURA AQUA for the best result.
- » **Minimum recoat time:** 16 hours.
- » **Surface drying time:** 1-2 hours at 25°C and 50% relative humidity (drying times are longer in wet/cold conditions).
- » In case of low opacity or shades with the appropriate labeling on the Kraft Inspired Collection color fandeck apply first KRAFT VELATOURA AQUA tinted in the same colour family.
- » Do not apply at temperatures below 5°C and above 35°C and above 65% relative humidity.

AFTER USE INSTRUCTIONS

- » Recover unused paint for reuse.
- » Close the bucket to maintain in good condition for future use. Store before and after opening in a cool place and away from sunlight or frost conditions.
- » Reuse of paint can effectively minimize the product's life cycle environmental impact.
- » Clean the tools thoroughly with water and soap.

PACKAGING

- » Available in White in 0.750L and 2.5L containers.

HEALTH, SAFETY AND ENVIRONMENTAL INFORMATION

Read label before use. For further information please refer to the Material Safety Data Sheet.

DISCLAIMER: The above technical data, information, recommendations and guidance are based on scientific and technical knowledge, laboratory studies and long experience. However, the above information is considered to be as indicative and should be reviewed in any case in relation to each specific application conditions. Consequently, the suitability of each product in any application must be evaluated after referring to the updated Technical Data Sheet and to the website www.kraftpaints.gr, as well as after contacting the technical support department, in case of necessity. Our company guarantees the quality of the product itself, whilst in any case the user/applicant is exclusively responsible for any undesirable failures after using the product.

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